

**Product Warranty****WINDOWMASTER PRODUCTS**  
**By JELD-WEN®**  
**Aluminum Window & Patio Door Warranty**  
**OUR WARRANTY TO YOU...**

This warranty is effective for all Windowmaster by JELD-WEN® aluminum products manufactured on or after **August 1, 2005**. Any previous warranties will continue to apply to products manufactured by Windowmaster prior to this date. For additional information, including care, maintenance, and installation instructions, please contact us at 800/JELD-WEN.

**What This Warranty COVERS...**

We warrant to the original owner for which the products and components as identified below are initially installed, they will be free from defects in materials or workmanship as described below. If any product or component provided by us is found to be defective, we will provide free replacement parts to replace components of the window or door.

**Insulating Glass** We warrant that each insulating glass unit will be free of defects in materials and workmanship for **five** years from the date of initial installation.

**Component Parts** We warrant that each aluminum window, patio door, and component part thereof will be free of defects in materials or workmanship for **two** years from the date of initial installation.

**How to Get Assistance...**

If you have a problem with your Windowmaster/JELD-WEN product, contact the dealer/distributor or contractor from whom you purchased your product or contact us directly:

Mail: Windowmaster/JELD-WEN  
Attention: Warranty Claims (Aluminum)  
PO Box 1329, Klamath Falls, OR 97601  
Fax: 541-850-2617  
Email: jeldwenwarranty@jeld-wen.com  
Phone: 866-891-0696

We can respond quickly and efficiently if you provide the following: a) how to contact you, b) the address of where the product can be inspected, and c) a description of the problem and the product (photographs are helpful).

**What We Will Do...**

Upon receiving your notification, we will send out an acknowledgement within three business days. We will investigate your claim and will take appropriate action within 30 days after notification. If it is determined that the product does not have a defect covered by the warranty, we may charge an inspection fee for any onsite inspection that is required or requested by you. Because manufacturing materials and techniques can change, replacement part(s) may not be an aesthetic match to the original. If we are unable to provide replacement, then we refund the purchase price. This guarantee gives you specific legal rights, and you may have other rights that vary from state to state.

**What This Warranty Does Not Cover...**

Windowmaster/JELD-WEN is not liable for:

- Normal wear and tear; natural weathering of surfaces and/or hardware finishes (e.g. corrosion); and damage to surfaces caused by chemicals (e.g. brick wash) or a harsh environment (e.g. salt spray or airborne pollutants).
- Glass breakage; failure due to misuse or abuse; and damage caused by failure to provide maintenance, by alteration or modification to the window (e.g. customer applied tints or films, paint finishes, security systems), or as a result of any cause beyond the control of Windowmaster/JELD-WEN (e.g. fire, flood, earthquake, other acts of nature).
- Slight imperfections or wavy distortions in the glass that don't impair structural integrity.
- Improper installation not in conformance with our manufacturer's installation instructions; operational problems and problems related to water and/or air infiltration/leaking as a result of improper installation or flaws in building design or construction.
- Damage or poor product performance resulting from installation into a condition that exceeds product design

- standards and/or certified performance specifications and/or is not in compliance with building codes.
- Condensation or damage as a result of condensation (Note: most condensation problems are related to excessive humidity levels in a structure; contact a heating/air conditioning specialist for help).
- Labor and materials for repainting or refinishing activities, or the removal or disposal of defective product(s).
- Incidental or consequential damage. Some states do not allow the exclusion or limitation of incidental or consequential damages, so this may not apply to you.

**Important Legal Information**

**This Warranty sets forth our maximum liability for our products. We shall not be liable for special, indirect, consequential, or incidental damages. Your sole and exclusive remedy with respect to any and all losses or damages resulting from any cause whatsoever shall be as specified above. We make no other warranty or guarantee, either express or implied, including implied warranties of merchantability and fitness for a particular purpose to the original purchaser or to any subsequent user of the product, except as expressly contained herein. In the event state or provincial law precludes exclusion or limitation of implied warranties, the duration of any such warranties shall be no longer than, and the time and manner of presenting any claim thereon shall be the same as, that provided in the express warranty stated herein.**

No distributor, dealer or representative of Windowmaster/JELD-WEN has the authority to change, modify or expand this warranty. The original purchaser of this product acknowledges that they have read this warranty, understand it and are bound by its terms and agrees to provide this warranty to the original owner of the structure into which the product is installed.

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