

## **CARADCO Primed and Clad Product** **Limited Twelve (12) Month Warranty**

Caradco warrants to all consumers of Caradco Primed or Clad Patio Door Units that these units conform to the performance standards of the National Wood Window and Door Association IS-3-88 and IS-8-88. Caradco warrants to all consumers of Caradco Primed Window Units that these units conform to the performance standards of the National Wood Window and Door Association IS-2-87 Grade 20 approved by the American National Standards Institute. Caradco warrants to all consumers of Caradco Clad Window Units that these units conform to the performance standards of the National Wood Window and Door Association IS-2-87 Grade 40 approved by the American National Standards Institute.

Defects in material or workmanship discovered and reported to Caradco within twelve (12) months from the date of purchase for installation will be repaired or replaced at Caradco's option at no charge, excluding labor, to the customer.

This warranty does not apply to units used in ships or vehicles. Neither does it apply to units damaged in handling or installation or not installed in strict compliance with instructions or applicable statutory codes or regulations. This warranty shall not apply to any installation over 35 feet in height done without prior approval of design by Caradco.

Severe rain and wind conditions may temporarily exceed the standard test performance criteria (all patio door units IS-3-88 and primed window units IS-2-87 Grade 20, both criteria 5.0 U.S. Gal. per square foot per hour and a static pressure of 2.86 psf for a period of 15 minutes, clad window units IS-2-87 Grade 40, 5.0 U.S. Gal. per square foot per hour and a static pressure of 4.43 psf for a period of 15 minutes). No warranty is made against condensation on the inside surface of the glass, which may occur as a result of relatively high indoor humidity.

All Caradco Primed units are treated with a water repellent preservative under the National Wood Window and Door Association's IS-4-81 and are factory primed for field finishing. Since Caradco has no control over material or conditions used in field application or the finish, no warranty is made in the performance of that finish.

All Clad units are warranted to pass Architectural Aluminum Manufacturers Association and National Coil Coaters Association test methods for organic coatings and are factory finished to provide a low maintenance unit under normal atmospheric conditions. No warranty is made for the finish under abnormal atmospheric exposures.

Caradco shall not be liable for incidental or consequential damages, other than damages for personal injury. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

All Implied warranties of fitness and merchantability are limited in duration to the twelve (12) month duration of this warranty. Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Claims under this warranty should be submitted to Caradco in writing at the address appearing below. All warranty work deemed necessary by Caradco will be performed by Caradco or an authorized Caradco distributor at time of claim, not later than one hundred twenty (120) days after notice is received. In order to perform warranty work, Caradco representatives must be allowed to make on site inspections and, in some cases, return the unit to the factory at Caradco's expense.

## **CARADCO Insulated Glass for Primed and Clad Product** **Limited Ten (10) Year Warranty**

Caradco warranties to all consumers of Caradco Primed and Clad products produced after January 1, 1992 for a term of ten (10) years from the date of purchase for installation that it will provide at no charge to the consumer a replacement lite of glass for any glass product that develops material visual obstruction due to film formation or dust collection on the interior glass surface exclusively as the result of:

- ❖ Failure of the hermetic seal by means other than glass breakage.
- ❖ Stress cracks occurring from defects in workmanship or materials.

### **This warranty shall not apply to units:**

- ❖ Installed more than 35 feet above ground without approval by Caradco.
- ❖ Installed in ships or vehicles, in commercial refrigeration units or in non-vertical positions.
- ❖ Manufactured with integral muntins in conjunction with coated glass.
- ❖ Damaged in handling or installation.

- ❖ Not installed in compliance with Caradco installation instructions or accepted construction practices.
- ❖ Subjected to abnormal stresses resulting from application of films to the interior pane of glass, excessive heat or vibration, movement of buildings or foundations, or other abnormal stresses.

Condensation on the interior (room side) of the glass is not a defect in the glass but the result of excessive humidity in the room.

Caradco shall not be liable for costs of removal or reinstallation of said defective lite of glass, nor any costs or expenses relating to painting, staining or any other activity necessary in finishing the reinstallation or damages or loss to other property.

The warranties set forth herein are in lieu of all other warranties, express or implied. Caradco shall not be liable for any incidental or consequential damages. All implied warranties of fitness and merchantability are limited to the term of this warranty. Claims submitted under this warranty must be accompanied by proof of purchase showing items, the price and the date of purchase. Some states do not allow exclusion or limitation of incidental or consequential damages or limitations on how long the implied warranty lasts, so you may have other rights which vary from state to state. Claims under this warranty should be submitted to Caradco in writing to the following address: Caradco, 201 Evans Road, Rantoul, IL 61866

## **ALCOA MAGNA-FRAME Series Vinyl Windows And Patio Doors** **Lifetime (Except As Noted) Limited Warranty**

Alcoa Vinyl Windows ("AVW"), **acquired by Caradco May 1, 1996**, warrants Alcoa MAGNA-FRAME Vinyl Windows and Patio Doors ("Window Products") to you, the Original Home Purchaser(s) as set forth below, subject to coverage exclusions and conditions.

This warranty remains in effect except as noted below, as long as you, the Original Home Purchaser(s) are living and own any interest in the Property to which the Window Products were installed. In the event there is more than one Original Home Purchaser, this Warranty will remain in effect as long as one of the Original Home Purchasers is living and owns an interest in the Property.

Where the Property is owned by other than any individual(s), e.g. a corporation, unincorporated association, school, church, government or public entity, etc., the warranty period, except as noted below, shall expire 10 years from the date of manufacture of the Window Products.

Alcoa MAGNA-FRAME Vinyl Windows and Patio Doors are manufactured in accordance with American Architectural Manufacturer's Association ("AAMA") Specification 101V93 and American Society of Testing Materials ("ASTM") D4099. Water (entry) resistance is tested in accordance with ASTM E547 and ASTM E331. This test uses the application of five gallons of water per square foot per hour. This is the equivalent to a rainfall of eight inches per hour. In the test, the water is applied at a wind velocity of 33.4 mph. Severe wind and rain conditions may temporarily exceed this performance test criteria.

Selection of AVW windows to conform to all local applicable laws, ordinances, building codes and safety requirements is the sole responsibility of the architect, house/building owner and/or contractor and AVW has no responsibility in this regard. MAGNA-FRAME Windows and Patio Doors are warranted for the initial installation only. Subsequent removal and reinstallation after completion of the dwelling or building voids this warranty.

### **FRAME WARRANTY COVERAGE: LIFETIME**

Alcoa Vinyl Windows warrants that the window and patio door frames and sash or panel frames in the Window Products are free from defects in material and workmanship in the course of manufacture and will not materially rot, rust, crack, pit, corrode, peel or blister and will not materially fail to maintain their basic color characteristics in the warranty period.

### **INSULATED GLASS ASSEMBLY WARRANTY COVERAGE: 10 YEARS**

Alcoa Vinyl Windows warrants the insulated glass assembly ("glass unit") against vision obstruction as a result of fogging on the glass unit's internal glass surfaces due to manufacturing defects in material and workmanship.

### **HARDWARE WARRANTY COVERAGE: TWO YEARS**

AVW warrants the screens and moving parts (balances, balance shoes, locking devices, tilt latch assemblies) of Window Products against manufacturing defects in material and workmanship.

### **COVERAGE EXCLUSIONS**

The above warranties on Window Products exclude defects or damage, if any, caused by accident, fire, hail, flood, lightning, hurricane, tornado, windstorm, sandstorm, earthquake or other acts of God, vandalism, misuse, abuse, harmful fumes, vapors or chemicals, settlement, structural changes or distortion of the structure, building heat or excessive temperature exposure (including

temperature buildup caused by the presence of storm windows), the internal or external modification of any Window Product (including application of primers, paints or solvents to Window Products), minimal fading or chalking due to weathering, units damaged in handling or installation, units not installed in strict compliance with instructions or applicable statutory codes or regulations, or other causes beyond the control of AVW.

Standard window and patio door hardware is not recommended or warranted for coastal regions or any other area with corrosive environments. Contact AVW distributor for availability of corrosion-resistant hardware.

Excluded from the insulated glass assembly warranty are the following situations:

- ❖ Glass units which are cracked or broken;
- ❖ Window Products not handled or installed in accordance with AVW instructions;
- ❖ Glass units which are damaged in handling or installation, or otherwise abused;
- ❖ Glass units used in any mobile vehicle or ship;
- ❖ Glass units subjected to stress resulting from localized applications of heat which cause an excessive temperature differential over the glass surfaces or edges;
- ❖ Glass units subject to strain by movement of the building;
- ❖ Glass units used in sloped glazing;
- ❖ Glass units which have been cleaned with muriatic acid or other substances which attack the sealing compound;
- ❖ Installation of Window Products in areas of high vibration (e.g., airports) and high humidity (e.g., swimming pool enclosures);
- ❖ Failures caused by application of films or decorations (e.g., sun absorbing or reflecting films, Christmas decorations, etc.);
- ❖ Condensation on the room side of the glass. This is not a defect but the result of excessive humidity in the room.

### **CONDITIONS**

If the Window Products fail to perform in accordance with the above standards during the applicable warranty period, AVW will, upon notification and validation of the complaint by inspection, at its sole option, repair defective Window Products or supply replacement vinyl window products (including transportation) to replace defective Window Products to the Original Home Purchaser. The Original Home Purchaser shall pay any and all labor costs necessary to install replacement vinyl window products. AVW will bear no other expenses of any kind and Original Home Purchaser's exclusive remedy shall be repair or replacement on the basis stated. Any cost and expense beyond AVW's liability hereunder shall be the Original Home Purchaser's responsibility. Any repaired Window Product or replacement vinyl windows will be subject to the original warranty and the applicable warranty period will not be extended.

AVW reserves the right to discontinue or make changes in any of its Window Products. If the Window Products covered by this Warranty are not available in the event of replacement of defective Window Products, AVW shall have the right to substitute a replacement vinyl window that in AVW's discretion is of equal quality and value.

AVW is giving you an express limited lifetime warranty. AVW cannot and shall not be liable to you for a breach of any other written or oral warranties, if any, given to you by dealers, contractors, applicators or distributors of Window Products. **ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN TIME TO THE DURATION OF THIS EXPRESS WARRANTY. AVW SHALL NOT BE LIABLE FOR ANY CONSEQUENTIAL OR INCIDENTAL DAMAGES FOR BREACH OF ANY EXPRESS OR IMPLIED WARRANTY ON THE WINDOW PRODUCTS. SOME STATES DO NOT ALLOW THE EXCLUSION OF CONSEQUENTIAL OR INCIDENTAL DAMAGES OR LIMITATION OF THE DURATION OF IMPLIED WARRANTIES, SO THE ABOVE EXCLUSION OR LIMITATION MAY NOT APPLY TO YOU.**

This Warranty gives you specific legal rights and you may also have other rights that vary from state to state.

### **CLAIMS**

Any claims hereunder must be presented to Caradco within the applicable warranty period after discovering defects in the Window Products. The claim should describe the claimed defect and provide proper proof of the Original Home Purchaser(s)' name, address and telephone number. Write to: Caradco, 201 Evans Road, Rantoul, IL 61866.